SECTION FRONTAXLE C

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PREPARATION

PREPARATION

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Special Service Tools (SST)

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The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.



Tool name		Description
Power tool	PBIC0190E	 Removing wheel nuts Removing brake caliper assembly Removing strut lower side Removing wheel hub and bearing assembly

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING [2WD]

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING NVH Troubleshooting Chart

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Use chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

Reference page			FAX-4	I	FAX-4	NVH in WT section	NVH in WT section	NVH in PS section	С
Possible cause a	and SUSPECTED PARTS		Improper installation, looseness	Parts interference	Wheel bearing damage	TIRES	ROAD WHEEL	STEERING	E F G
		Noise	×	×		×	×	×	-
		Shake	×	×		×	×	×	
Symptom	FRONT AXLE	Vibration	×	×		×		×	Н
		Shimmy	×	×		×	×	×	-
		Judder	×			×	×	×	
		Poor quality ride or handling	×	×	×	×	×		_

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FRONT WHEEL HUB AND KNUCKLE

FRONT WHEEL HUB AND KNUCKLE

On-Vehicle Inspection and Service

Make sure the mounting conditions (looseness, back lash) of each component and component status (wear, damage) are normal.

WHEEL BEARING INSPECTION

• Move wheel hub in the axial direction by hand. Make sure there is no looseness of wheel bearing.

Axial end play : 0.05 mm (0.002 in) or less

• Rotate wheel hub and make sure there is no unusual noise or other irregular conditions. If there are any irregular conditions, replace wheel hub and bearing assembly.

Removal and Installation



REMOVAL

- 1. Remove tire from vehicle with power tool.
- 2. Remove brake caliper with power tool. Hang it in a place where it will not interfere with work. Refer to <u>BR-20, "FRONT DISC BRAKE"</u>.

NOTE:

Avoid depressing brake pedal while brake caliper is removed.

- 3. Remove disc rotor.
- Remove wheel sensor from wheel hub and bearing assembly. Refer to <u>BRC-57, "WHEEL SENSORS"</u>. CAUTION:

FAX-4

Do not pull on wheel sensor harness.

5. Remove cotter pin at steering outer socket, then loosen mounting nut.



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FRONT WHEEL HUB AND KNUCKLE

 Use a ball joint remover (SST) to remove steering outer socket from steering knuckle. Be careful not to damage ball joint boot.
 CAUTION:

Tighten temporarily mounting nut to prevent damage to threads and to prevent ball joint remover (SST) from coming off.

- 7. Remove cotter pin at transverse link, then loosen mounting nut.
- 8. Use a ball joint remover (SST) to remove transverse link from steering knuckle. Be careful not to damage ball joint boot.

CAUTION:

Tighten temporarily mounting nut to prevent damage to threads and to prevent ball joint remover (SST) from coming off.

- 9. Remove fixing bolts and nuts between strut assembly and steering knuckle with power tool.
- 10. Remove steering knuckle from vehicle.
- 11. Remove fixing bolts between steering knuckle and wheel hub and bearing assembly with power tool.
- 12. Remove splash guard and wheel hub and bearing assembly from steering knuckle.

INSPECTION AFTER REMOVAL

Check for deformity, cracks and damage on each parts, replace if necessary.

Ball Joint Inspection

 Check for boot breakage, axial looseness, and torque of transverse link and steering outer socket ball joint. Refer to <u>FSU-14, "TRANSVERSE LINK"</u>, <u>PS-19, "POWER STEERING GEAR AND LINKAGE"</u>.

INSTALLATION

Refer to <u>FAX-4</u>, "<u>Removal and Installation</u>" for tightening torque. Install in the reverse order of removal.
 NOTE:

Refer to component parts location and do not reuse non-reusable parts.

- After removing/installing or replacing axle components, check wheel alignment. Refer to <u>FSU-6, "Wheel</u> <u>Alignment Inspection"</u>.
- After adjusting wheel alignment, adjust neutral position of steering angle sensor. Refer to <u>BRC-6, "Adjust-ment of Steering Angle Sensor Neutral Position"</u>.
- Check the following item after service
- Installation condition of wheel sensor harness





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SERVICE DATA

SERVICE DATA Wheel Bearing

Axial end play

0.05 mm (0.002 in) or less

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PRECAUTIONS

PRECAUTIONS

Caution

Observe the following precautions when disassembling and servicing drive shaft.

- Bearing in wheel joint does not disassemble because it is non-overhaul parts. •
- Perform work in a location which is as dust-free as possible.
- Before disassembling and servicing, clean the outside of parts.
- С Prevention of the entry of foreign objects must be taken into account during disassembly of the service location.
- Disassembled parts must be carefully reassembled in the correct order. If work is interrupted, a clean • cover must be placed over parts.
- Paper shop cloths must be used. Fabric shop cloths must not be used because of the danger of lint adher-ing to parts.
- Е Disassembled parts (except for rubber parts) should be cleaned with kerosene which shall be removed by blowing with air or wiping with paper shop cloths.

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PREPARATION

PREPARATION

Special Service Tools (SST)

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The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name		Description
HT72520000 (J25730-A) Ball joint remover a: 33 mm (1.30 in) b: 50 mm (1.97 in) r: 11.5 mm (0.453 in)	r PAT.P NT546	 Removing steering outer socket Removing transverse link
KV381 00500 () Drift a: 80 mm (3.15 in) dia. b: 60 mm (2.36 in) dia.	a b ZZA0701D	Installing drive shaft plug
KV381 02200 (—) Drift a: 90 mm (3.54 in) dia. b: 31 mm (1.22 in) dia.	a b zzao920D	Installing drive shaft plug

Commercial Service Tools

Tool name		Description
Power tool	PBIC0190E	 Removing wheel nuts Removing brake caliper assembly Removing hub lock nut Removing strut lower side Removing wheel hub and bearing assembly Removing undercover

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING [AWD]

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING NVH Troubleshooting Chart

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Use chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

Reference page	2		I	<u>FAX-15</u>	1	<u>FAX-10</u>	I	<u>FAX-10</u>	NVH in FFD section	NVH in FAX and FSU section	Refer to FRONT AXLE in this chart.	NVH in WT section	NVH in WT section	Refer to DRIVE SHAFT in this chart.	NVH in BR section	NVH in PS section	В С FAX E
Possible cause	and SUSPECT	ED PARTS	Excessive joint angle	Joint sliding resistance	Imbalance	Improper installation, looseness	Parts interference	Wheel bearing damage	FRONT DIFFERENTIAL	FRONT AXLE AND FRONT SUSPENSION	FRONT AXLE	TIRES	ROAD WHEEL	DRIVE SHAFT	BRAKES	STEERING	F G H
	DRIVE	Noise	×	×				×	×	×	×	×	×		×	×	J
	SHAFT	Shake	×		×			×		×	×	×	×		×	×	
		Noise				×	×	×	×		×	×	×	×	×	×	K
Symptom		Shake				×	×	×			×	×	×	×	×	×	
Symptom	FRONT	Vibration				×	×	×			×	×		×		×	
	AXLE	Shimmy				×	×				×	×	×		×	×	L
		Judder				×					×	×	×		×	×	
		Poor quality ride or handling				×	×				×	×	×				ъл

×: Applicable

FRONT WHEEL HUB AND KNUCKLE

FRONT WHEEL HUB AND KNUCKLE

On-Vehicle Inspection and Service

Make sure the mounting conditions (looseness, back lash) of each component and component status (wear, damage) are normal.

WHEEL BEARING INSPECTION

• Move wheel hub in the axial direction by hand. Make sure there is no looseness of wheel bearing.

Axial end play : 0.05 mm (0.002 in) or less

• Rotate wheel hub and make sure there is no unusual noise or other irregular conditions. If there are any irregular conditions, replace wheel hub and bearing assembly.

Removal and Installation



REMOVAL

- 1. Remove tire from vehicle with power tool.
- 2. Remove brake caliper with power tool. Hang it in a place where it will not interfere with work. Refer to <u>BR-20, "FRONT DISC BRAKE"</u>.

NOTE:

Avoid depressing brake pedal while brake caliper is removed.

- 3. Remove disc rotor.
- Remove wheel sensor from wheel hub and bearing assembly. Refer to <u>BRC-57, "WHEEL SENSORS"</u>. CAUTION:

FAX-10

Do not pull on wheel sensor harness.

5. Remove cotter pin at steering outer socket, then loosen mounting nut.

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FRONT WHEEL HUB AND KNUCKLE

 Use a ball joint remover (SST) to remove steering outer socket from steering knuckle. Be careful not to damage ball joint boot.
 CAUTION:

Tighten temporarily mounting nut to prevent damage to threads and to prevent ball joint remover (SST) from coming off.

7. Remove cotter pin at transverse link, then loosen mounting nut.



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HT72520000

(J25730-A)

 Use a ball joint remover (SST) to remove transverse link from steering knuckle. Be careful not to damage ball joint boot.
 CAUTION:

Tighten temporarily mounting nut to prevent damage to threads and to prevent ball joint remover (SST) from coming off.

- 9. Remove cotter pin, then remove lock nut from drive shaft with power tool.
- 10. Remove steering knuckle from drive shaft.

CAUTION:

- When removing steering knuckle, do not apply an exces-
- Do not hang over drive shaft without support.
- 11. Remove fixing bolts and nuts between strut assembly and steering knuckle with power tool.
- 12. Remove steering knuckle from vehicle.
- 13. Remove fixing bolts between steering knuckle and wheel hub and bearing assembly with power tool.
- 14. Remove splash guard and wheel hub and bearing assembly from steering knuckle.

INSPECTION AFTER REMOVAL

Check for deformity, cracks and damage on each parts, replace if necessary.

Ball Joint Inspection

Check for boot breakage, axial looseness, and torque of transverse link and steering outer socket ball joint. Refer to <u>FSU-14, "TRANSVERSE LINK"</u>, <u>PS-19, "POWER STEERING GEAR AND LINKAGE"</u>.

INSTALLATION

Refer to <u>FAX-10, "Removal and Installation"</u> for tightening torque. Install in the reverse order of removal.
 NOTE:

Refer to component parts location and do not reuse non-reusable parts.

- After removing/installing or replacing axle components, check wheel alignment. Refer to <u>FSU-6, "Wheel</u> <u>Alignment Inspection"</u>.
- After adjusting wheel alignment, adjust neutral position of steering angle sensor. Refer to <u>BRC-6, "Adjust-ment of Steering Angle Sensor Neutral Position"</u>.
- Check the following item after service.
- Installation condition of wheel sensor harness.

FRONT DRIVE SHAFT Removal and Installation (Left Side)



1. Cotter pin

2. Washer

REMOVAL

- 1. Remove tire from vehicle with power tool.
- 2. Remove undercover with power tool.
- 3. Remove cotter pin. Then remove lock nut from drive shaft with power tool.
- 4. Remove wheel sensor harness from strut assembly. Refer to <u>BRC-57, "WHEEL SENSORS"</u>.

CAUTION:

Do not pull on wheel sensor harness.

- 5. Remove brake hose lock plate. Then remove brake hose from strut assembly. Refer to <u>BR-11, "BRAKE</u> <u>PIPING AND HOSE"</u>.
- 6. Remove fixing bolts and nuts between strut assembly and steering knuckle with power tool.
- 7. Remove drive shaft from steering knuckle.

CAUTION:

When removing drive shaft, do not apply an excessive angle to drive shaft joint. Also be careful not to excessively extend slide joint.

8. Remove fixing bolt of front final drive side assembly drive shaft with power tool, then remove drive shaft from vehicle.

INSPECTION AFTER REMOVAL

- Move joint up/down, left /right, and in the axial direction. Check for any rough movement or significant looseness.
- Check boot for cracks or other damage, and also for grease leakage.
- If a trouble is found, disassemble drive shaft, and then replace with new one.



INSTALLATION

Refer to <u>FAX-12, "Removal and Installation (Left Side)"</u> for tightening torque. Install in the reverse order of removal.
 NOTE:

Refer to component parts location and do not reuse non-reusable parts.

- Check the following item after service.
- Installation condition of wheel sensor harness

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Removal and Installation (Right Side)



REMOVAL

- 1. Remove tire from vehicle with power tool.
- 2. Remove undercover with power tool.
- 3. Remove cotter pin. Then remove lock nut from drive shaft with power tool.
- 4. Remove wheel sensor harness from strut assembly. Refer to BRC-57, "WHEEL SENSORS". **CAUTION:**

Do not pull on wheel sensor harness.

- 5. Remove brake hose lock prate. Then remove brake hose from strut assembly. Refer to BR-11, "BRAKE PIPING AND HOSE" .
- 6. Remove fixing bolts and nuts between strut assembly and steering knuckle with power tool.
- 7. Remove drive shaft from steering knuckle.

CAUTION:

When removing drive shaft, do not apply an excessive angle to drive shaft joint. Also be careful not to excessively extend slide joint.

Pry off drive shaft from front final drive assembly side as shown 8. in the figure.



INSPECTION AFTER REMOVAL

- Move joint up/down, left/right, and in the axial direction. Check for any rough movement or significant looseness.
- Check boot for cracks or other damage, and also for grease leakage.
- If a trouble is found, disassemble drive shaft, and then replace with new one.



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INSTALLATION

 Refer to <u>FAX-13</u>, "<u>Removal and Installation (Right Side</u>)" for tightening torque. Install in the reverse order of removal.

NOTE:

Refer to component parts location and do not reuse non-reusable parts.

- Check the following item after service.
- Installation condition of wheel sensor harness.
- In order to prevent damage to front final drive assembly side oil seal, first fit a protector onto oil seal before inserting drive shaft. Slide drive shaft into slide joint and tap with a hammer to install securely.

CAUTION:

Be sure to check that circular clip is securely fastened.



Disassembly and Assembly (Left Side)



DISASSEMBLY

Front Final Drive Assembly Side

1. Press drive shaft in a vice.

CAUTION:

When retaining shaft in a vice, always use copper or aluminum plates between vise and shaft.

- 2. Remove boot bands.
- 3. If plug needs to be removed, move boot to wheel side, and drive it out with a plastic hammer.

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5. Remove snap ring, then remove spider assembly from shaft.

Remove old grease on slide joint assembly with paper towels.



Wheel Side

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1. Place drive shaft in a vice.

Remove boot from shaft.

CAUTION:

When retaining drive shaft in a vice, always use copper or aluminum plates between a vise and shaft.

- 2. Remove boot bands. Then remove boot from joint sub-assembly.
- 3. Screw a drive shaft puller (suitable tool) 30 mm (1.18 in) or more into threaded part of joint sub-assembly. Pull joint sub-assembly out of shaft.

CAUTION:

- If joint sub-assembly cannot be removed after five or more unsuccessful attempts, replace shaft and joint sub-assembly as a set.
- Align sliding hammer and drive shaft and remove them by pulling directly.
- 4. Remove boot from shaft.
- 5. Remove circular clip from shaft.
- 6. While rotating ball cage, remove old grease on joint sub-assembly with paper towels.

INSPECTION AFTER DISASSEMBLY

Shaft

Replace shaft if there is any runout, cracking, or other damage.

Joint Sub-Assembly

- Make sure there is no rough rotation or unusual axial looseness.
- Make sure there is no foreign material inside joint sub-assembly.
- Check joint sub-assembly for compression scar, cracks or fractures.

CAUTION:

If there are any irregular conditions of joint sub-assembly components, replace the entire joint sub-assembly.

Slide Joint Side

Housing and spider assembly

If roller or roller surface of spider assembly has scratch or wear, replace housing and spider assembly.

FAX-15



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NOTE:

Housing and spider assembly are components which are used as a set.

ASSEMBLY

Front Final Drive Assembly Side

1. If plug has been removed, use a drift (SST) to press in a new one.

Discard old boot band and boot; replace with each new one. 3. Remove protective tape wound around serrated part of shaft.

4. Line up alignment marks which were made when spider assem-

NOTE:

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facing shaft.

Discard old plug; replace with new ones.

to shaft. Be careful not to damage boot.









5. Secure spider assembly with snap ring. NOTE:

Discard old snap ring; replace with new one.

6. Apply Nissan genuine grease or equivalent to spider assembly and sliding surface.

7. Install housing to spider assembly. Apply Nissan genuine grease or equivalent to housing.



8. Install boot securely into grooves (indicated by * marks) shown in the figure.

CAUTION:

If there is grease on boot mounting surfaces (indicated by* marks) of shaft and housing, boot may come off. Remove all grease from surfaces.

9. Make sure boot installation length "L" is the length indicated below. Insert a flat-bladed screwdriver or similar tool into smaller side of boot. Bleed air from boot to prevent boot deformation.

Boot installation Length "L ":

95 – 97 mm (3.74 – 3.82 in)

CAUTION:

- Boot may break if boot installation length is less than standard value.
- Take care not to touch the tip of screwdriver to inside surface of boot.
- 10. Install new larger and smaller boot bands securely.
- a. For one-touch clamp band:

NOTE:

Discard old boot bands; replace with new ones with a suitable tool.



• Secure boot band so that dimension "M" shown bellow right satisfies the following:

Large diameter side: 3.0 mm (0.118 in)Small diameter side: 2.0 mm (0.079 in)



b. For low profile type band:

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Prevent boot deformation

i. Set boot band in the specified grooves. Fit band's pawl to the grooves and tack them.

Pull and tighten the pawls of tool hanger by using a pair of long-

Revision: 2005 July

- iii. Insert band's tip into end of tool pawl.
- iv. Check if displacement occurs when rotating boot with housing and shaft fixed. Assemble them again with a new boot band if displacement occurs.
- 11. After installing housing and shaft, rotate boot to check whether or not the actual position is correct. If boot position is not correct, secure boot with new boot bands again.



ii.

nose pliers.

1. Insert the amount grease (Nissan genuine grease or equivalent) into joint sub-assembly serration hole until grease begins to ooze from ball groove and serration hole. After inserting grease, use a shop cloth to wipe off old grease that has oozed out.







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- Revision: 2005 July

2. Wind serrated part of shaft with tape. Install boot band and boot to shaft. Be careful not to damage boot. NOTE:

Discard old boot band and boot; replace with new ones.

3. Remove protective tape wound around serrated part of shaft.



Discard old circular clip; replace with new one.

Insert the specified amount of grease (Nissan genuine grease or 5. equivalent) listed below into boot from large end of boot.

> : 95 – 115 g (3.35 – 4.06 oz) Grease amount

Install boot securely into grooves (indicated by * marks) shown 6. in the figure.

CAUTION:

4.

If there is grease on boot mounting surfaces (indicated by* marks) of shaft and housing of joint sub assembly, boot may come off. Remove all grease from surfaces.

Make sure boot installation length "L" is the length indicated 7. below. Insert a flat-bladed screwdriver or similar tool into smaller side of boot. Bleed air from boot to prevent boot deformation.

> Boot installation length "L" : 136 mm (5.35 in)

CAUTION:

• Boot may brake if boot installation length is less than standard value.

Be careful that screwdriver tip does not contact inside surface of boot.

8. Install new larger and smaller boot bands securely with a suitable tool.

NOTE:

Discard old boot bands; replace with new ones.









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• Secure boot band so that dimension "M" shown bellow right satisfies the following:

Large diameter side: 3.0 mm (0.118 in)Small diameter side: 2.0 mm (0.079 in)

9. After installing joint sub-assembly and shaft, rotate boot to check whether or not the actual position is correct. If boot position is not correct, secure boot with new boot bands again.



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Disassembly and Assembly (Right Side)



DISASSEMBLY

Front Final Drive Assembly Side

- 1. Press drive shaft in a vice.
 - CAUTION:

When retaining drive shaft in a vice, always use copper or aluminum plates between a vise and shaft.

- 2. Remove boot bands.
- 3. Put matching marks on spider assembly and shaft.

CAUTION:

Use paint for matching mark, but don't damage to spider assembly and shaft.



ith new boot bands again.

- 4. Remove snap ring, then remove spider assembly from shaft.
- 5. Remove boot from shaft.
- 6. Remove old grease on slide joint assembly with paper towels.

Wheel Side

1. Place drive shaft in a vice.

CAUTION:

When retaining drive shaft in a vice, always use copper or aluminum plates between vise a and shaft.

- 2. Remove boot bands. Then remove boot from joint sub-assembly.
- 3. Screw a drive shaft puller (suitable tool) 30 mm (1.18 in) or more into threaded part of joint sub-assembly. Pull joint sub-assembly out of shaft.

CAUTION:

- If joint sub-assembly cannot be removed after five or more unsuccessful attempts, replace shaft and joint subassembly as a set.
- Align sliding hammer and drive shaft and remove them by pulling directly.



- 4. Remove boot from shaft.
- 5. Remove circular clip from shaft.
- 6. While rotating ball cage, remove old grease on joint sub-assembly with paper towels.

INSPECTION AFTER DISASSEMBLY

Shaft

Replace shaft if there is any runout, cracking, or other damage.

Joint Sub-Assembly

- Make sure there is no rough rotation or unusual axial looseness.
- Make sure there is no foreign material inside joint sub-assembly.
- Check joint sub-assembly for compression scar, cracks or fractures.
- If there are any irregular conditions of joint sub-assembly components, replace the entire joint sub-assembly.

Slide Joint Side

Housing and spider assembly

If roller or roller surface of spider assembly has scratch or wear, replace housing and spider assembly.
 NOTE:

Housing and spider assembly are components which are used as a set.



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ASSEMBLY

Front Final Drive Assembly Side

 Wind serrated part of drive shaft with tape. Install boot band and boot to shaft. Be careful not to damage boot.
 NOTE:

Discard old boot band and boot; replace with each new one.

2. Remove protective tape wound around serrated part of shaft.



3. Line up alignment marks which were made when spider assembly was removed. Install spider assembly, with serration chamfer facing dive shaft.



4. Secure spider assembly with snap ring. NOTE:

Discard old snap ring; replace with new one.

5. Apply Nissan genuine grease or equivalent to spider assembly and sliding surface.



Install housing to spider assembly. Apply Nissan genuine grease or equivalent to housing.

Grease amount : 113 – 123 g (3.99 – 4.34 oz)



7. Install boot securely into grooves (indicated by * marks) shown in the figure.

CAUTION:

If there is grease on boot mounting surfaces (indicated by* marks) of shaft and housing, boot may come off. Remove all grease from surfaces.

8. Make sure boot installation length "L" is the length indicated below. Insert a flat-bladed screwdriver or similar tool into smaller side of boot. Bleed air from boot to prevent boot deformation.

Boot installation Length "L ":

157.8 – 159.8 mm (6.21 – 6.29 in)

CAUTION:

- Boot may break if boot installation length is less than standard value.
- Take care not to touch the tip of screwdriver to inside surface of boot.
- 9. Install new larger and smaller boot bands securely.
- a. For one-touch clamp band:

NOTE:

• Discard old boot bands; replace with new ones with a suitable tool.



• Secure boot band so that dimension "M" shown bellow right satisfies the following:

Large diameter side: 3.0 mm (0.118 in)Small diameter side: 2.0 mm (0.079 in)



- b. For low profile type band:
- i. Set boot band in the specified grooves. Fit band's pawl to the grooves and tack them.





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ii. Pull and tighten the pawls of tool hanger by using a pair of longnose pliers.

- iii. Insert band's tip into end of tool pawl.
- iv. Check if displacement occurs when rotating boot with housing and shaft fixed. Assemble them again with a new boot band if displacement occurs.
- 10. After installing housing and shaft, rotate boot to check whether or not the actual position is correct. If boot position is not correct, secure boot with new boot bands again.
- 11. Install circular clip.

NOTE:

Discard old circular clip; replace with new one.

Wheel Side

1. Insert the amount grease (Nissan genuine grease or equivalent) into joint sub-assembly serration hole until grease begins to ooze from ball groove and serration hole. After inserting grease, use a shop cloth to wipe off old grease that has oozed out.

Wind serrated part of shaft with tape. Install boot band and boot 2. to shaft. Be careful not to damage boot. NOTE:

Discard old boot band and boot; replace with new ones.

3. Remove protective tape wound around serrated part of shaft.







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FAX-24

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Insert the specified amount of grease (Nissan genuine grease or equivalent) listed below into boot from large end of boot.
 Grease amount : 95 – 115 g (3.35 – 4.06 oz)

Discard old circular clip; replace with new one.

Use a wooden hammer to press-fit.

6. Install boot securely into grooves (indicated by * marks) shown in the figure.

Attach circular clip to shaft. At this time, circular clip must fit securely into shaft groove. Attach nut to joint sub-assembly.

CAUTION:

NOTE:

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If there is grease on boot mounting surfaces (indicated by* marks) of shaft and housing of joint sub-assembly, boot may come off. Remove all grease from surfaces.

7. Make sure boot installation length "L" is the length indicated below. Insert a flat-bladed screwdriver or similar tool into smaller side of boot. Bleed air from boot to prevent boot deformation.

Boot installation length "L" : 136 mm (5.35 in)

CAUTION:

- Boot may brake if boot installation length is less than standard value.
- Be careful that screwdriver tip does not contact inside surface of boot.
- 8. Install new larger and smaller boot bands securely with a suitable tool.

NOTE:

Discard old boot band; replace with new ones.



 Secure boot band so that dimension "M" shown bellow right satisfies the following:

Large diameter side	: 3.0 mm (0.118 in)
Small diameter side	: 2.0 mm (0.079 in)

9. After installing joint sub-assembly and shaft, rotate boot to check whether or not the actual position is correct. If boot position is not correct, secure boot with new boot bands again.

FRONT DRIVE SHAFT







FAX-25

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SERVICE DATA

SERVICE DATA

PFP:00030

[AWD]

Wheel Bearing

ADS000OR

Axial end play		0.05 mm (0.002 in) or less					
Drive Shaft		ADS0000					
Joint type	(Wheel side)	(Transaxle side)					
Grease quantity	95 – 115 g (3.35 – 4.06 oz)	95 – 105 g (3.35 – 3.70 oz) (LH side) 113 – 123 g (3.99 – 4.34 oz) (RH side)					
Boots installed length	136 mm (5.35 in)	95 – 97 mm (3.74 – 3.82 in) (LH side) 157.8 – 159.8 mm (6.21 – 6.29 in) (RH side)					
Tightening Torque		ADS0000					
Drive shaft - Side flange		44.5 N·m (4.5 kg-m, 33 lb)					
Hub lock nut		275 N·m (28 kg-m, 203 lb)					